

## V 6.86 Summary of Printer Firmware Changes

[Basic System Command]

\* Added new command AUTODETECT to detect the sensor type and measure the label length.

[EPL]

\* Fixed if the coordinate is ignored, it will be set as 0.

\* Fixed the content of EAN2 and EAN5 add-on barcode if the data length it too long.

\* Fixed the definition of q (set label width) command. If the setting of q command is larger than the width of print head, the q command equals to the width of print head.

- \* Fixed the height of EAN2 and EAN5 add-on barcode if the human-readable value is disable.
- \* Fixed the image buffer of EPL emulation is the half of total image buffer.
- \* Fixed Code 128 to support function characters F1 as FNC1, such as F1"42092626".
- \* Fixed the letter I in font 1 of 300 dpi printer.
- \* Fixed the letter J k l in font 1 of 300 dpi printer.
- \* Fixed the LS command. If the length of horizontal is larger than vertical, using the horizontal slash.
- \* Support Aztec.
- \* Support US command.
- \* UCC/EAN 128 uses ASCII 06 as FNC1 to delimit variable length fields.
- \* Use overwrite mode to generate barcode.

[TSPL]

- \* Added new command FORMAT\$() to return the format string of date and time.
- \* Added new command NOW\$() to return the printer's date and time.
- \* Added new command STRCOMP(STR1\$, STR2\$[, COMP]) to return the result of a string comparison.
- \* Added new command LTRIM\$(STR\$[,LIST\$]) to return a string containing a copy of a specified string with no leading spaces or specify characters.
- \* Added new command RTRIM\$(STR\$[,LIST\$]) to return a string containing a copy of a specified string with no trailing spaces or specify characters.

\* Added new command TRIM\$(STR\$[,LIST\$]) to return a string containing a copy of a specified string with no leading or trailing spaces or specify characters.

- \* Added new command LOC() to return the current position within an open file.
- \* Added new command SET AUTORUN to define the autorun file.
- \* Added new command POSTINPUT.
- \* Added new command PREINPUT.
- \* Added new command SET FILTER.
- \* Fixed the data type of numerical variable as double.
- \* Fixed the definition of EAN128. For the unknown AI, the default length of AI is 2 and the default length of data is 6.
- \* Fixed the WEEK command to return the correct information.
- \* Enlarge the maximum reading length of READ command to 16 Kbytes.
- \* Enlarge the string variables from 50 to 200.
- \* Internal bitmap font 1 to 5 support UTF-8 encoding.
- \* Internal bitmap font 1 to 5 support CODEPAGE 1251 and 1253.
- \* Fixed internal bitmap font "LATIN CAPITAL LETTER I WITH DOT ABOVE (U+0130)" in font 1 to 4.
- \* Fixed internal bitmap font "LATIN CAPITAL V (U+0056) and GREEK CAPITAL LAMDA (U+039B)" in font 3.
- \* Fixed the AUTO.BAS priority. DRAM>CARD>FLASH
- \* Fixed the DIAGONAL command. If the length of horizontal is larger than vertical, using the horizontal slash.
- \* Support CODEPAGE 862 for downloading true type font.

[ZPL]

- \* Base64 has the added benefit of avoiding the caret(^) and tilde(~)
- \* Fixed ^B3 (code 39) to filter out invalid asterisk(\*).
- \* Fixed ^BC (code 128) UCC check digit.
- \* Fixed ^BD (UPS MaxiCode Bar Code) of mode 3.
- \* Fixed ^BX(Data Matrix Bar Code) to support escape sequence control character.
- \* Fixed ^IS (image save) command to save the correct image.
- \* Fixed ~DB (Download Bitmap Font) to support ZebraDesigner Font Downloader



- \* Fixed the barcode to support printing empty string.
- \* Fixed the maximum number of bytes per row of ~DG (Download Graphic) command to 32000.
- \* Fixed the no selected mode and UCC/EAN Mode of ^BC (code 128).
- \* Fixed the origin is wrong in ^PON and ^MNY.
- \* Font A to H support UTF-8 encoding.
- \* Ignore the invalid control character in ZPL format.
- \* Fixed the ^FB (field block) to correct the Carage-Return issue.
- \* Support ^BB (single row only)
- \* Support ^MNA (auto-detects the type of media during calibration)
- \* The internal TTF supports printing NULL character.

## [Others]

- \* List files in printer's web page.
- \* Supported downloading files through printer's internal web page.
- \* Added password protection on printer's internal web page.
- \* Added the function of using the printer's internal web page to send file to the printer.
- \* Added the functions of delete file, run file and format memory device from printer's internal web page
- \* Fixed the issue of updating firmware file from the printer's internal web page.
- \* Added the function to set the autorun file from the front panel (LCD display).
- \* Added the function to set the date and time information from the front panel (LCD display).
- \* Added the Korean language for the front panel (LCD display).
- \* Updated the Chinese language for the front panel (LCD display).
- \* Updated the German language for the front panel (LCD display).
- \* Support ignoring AUTO.BAS by pressing MENU key when turn on the printer.
- \* Support printing printer serial number on SELFTEST label.
- \* Make the settings of TSPL SHIFT and OFFSET commands to effect ZPL format.
- \* Fixed the error when printing DATAMATRIX with NULL character.
- \* Fixed the problem of Ethernet loses the last data packet.
- \* Support Hebrew printing (right to left).
- \* Support UTF-8 representation of the BOM (byte order mark).
- \* Fixed the bi-directional communication issue of USB.
- \* Solve the issue of IP is changed after firmware update.
- \* Support care label cutter module function.
- \* Change the cutter error condition to "if the cutter is not equipped, the cutter error doesn't occur."